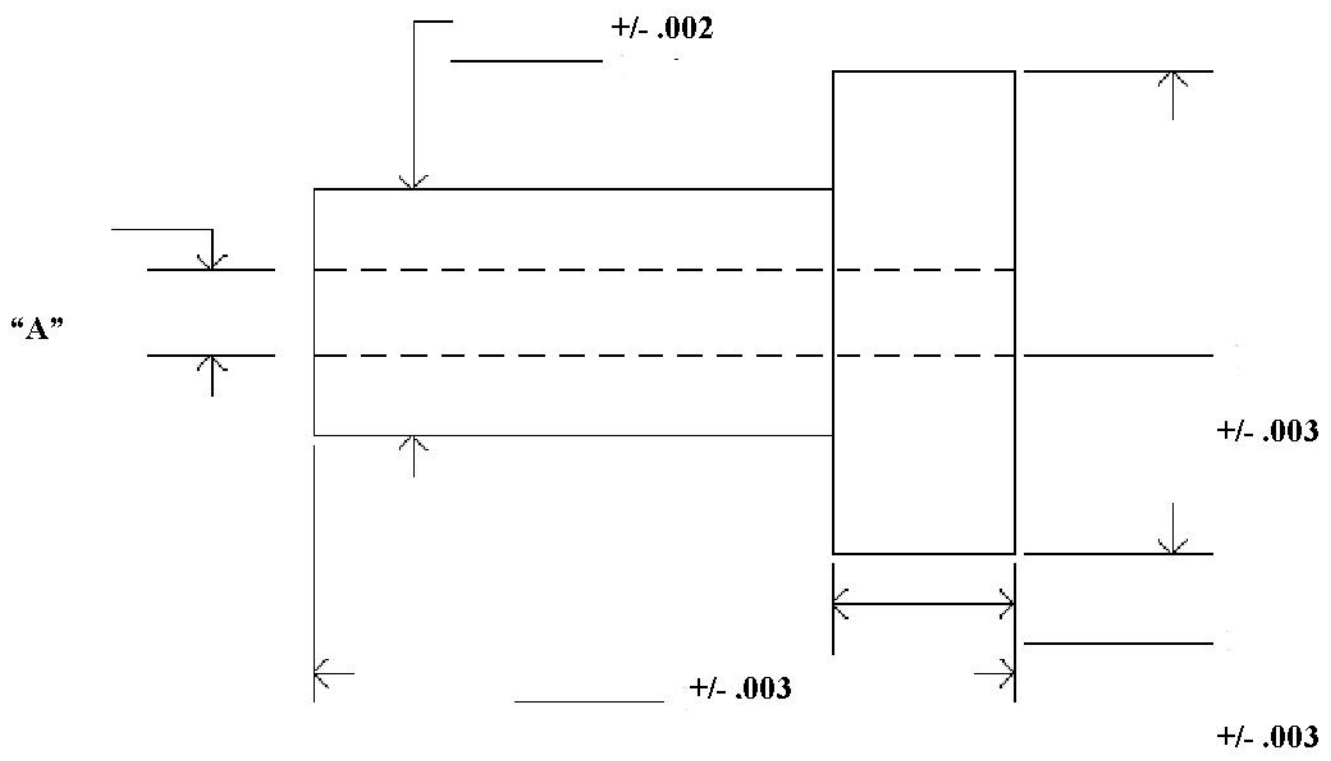




1st Blow Plug



"A" = Drilled _____ $+ .000 / - .005$

"A" = Finished _____ $+ .0005 / - .0005$

Material = A-2
 Rockwell = "C" Scale 58-60