

FEED BOX, BRAKE AND PRESSURE BAR CLAMP

25, 1/8", 3/16" and 1/4" Machines

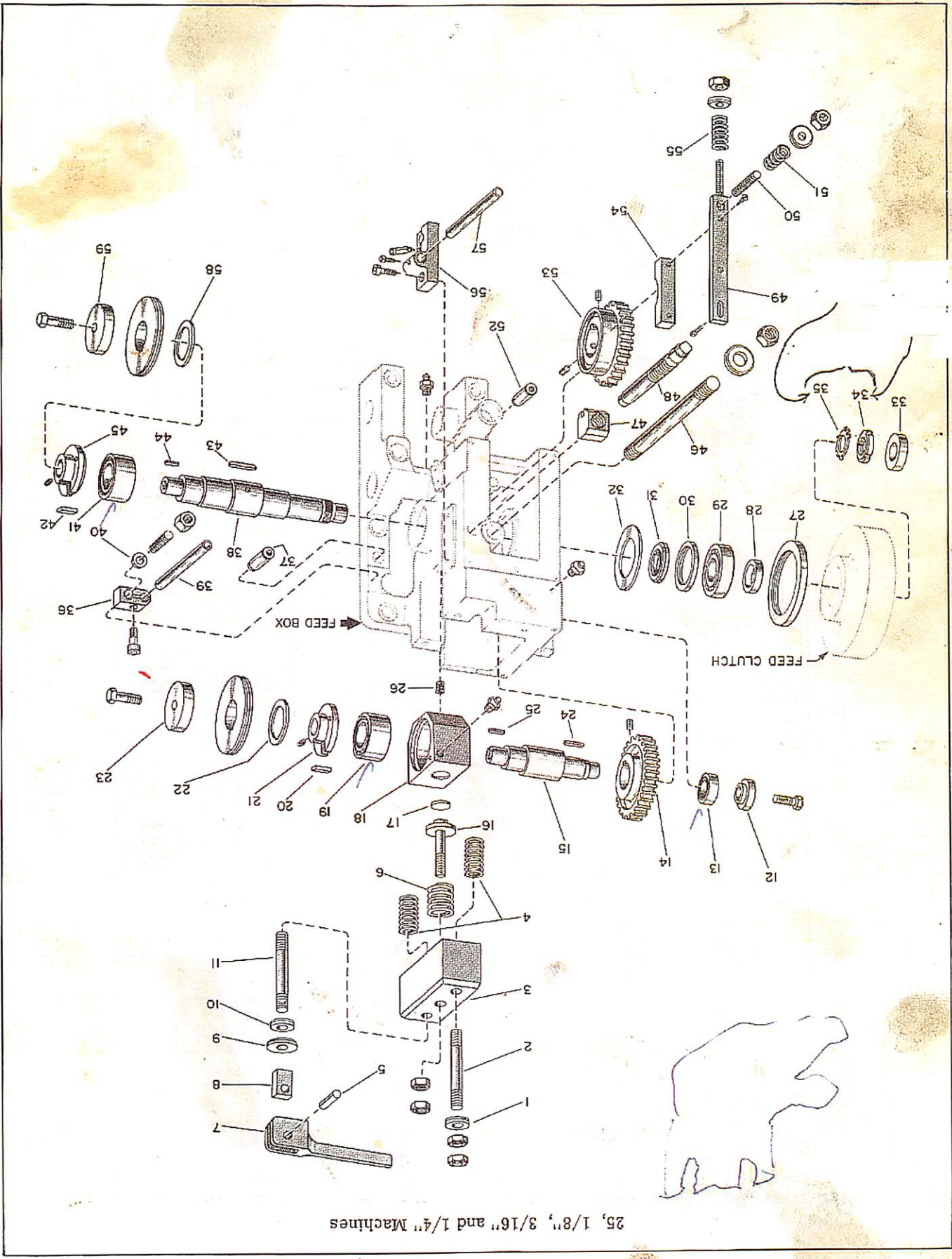


Figure 15

FEED BOX, BRAKE AND PRESSURE BAR CLAMP

KEY NO.	PART NAME	QTY
15-1	Spherical Washer for Pressure Bar Stud	1
15-2	Pressure Bar Stud	1
15-3	Pressure Bar	1
15-4	Pressure Bar Lifting Spring.	2
15-5	Pin for Nut and Wrench.	1
15-6	Upper Feed Roll Pressure Spring	1
15-7	Pressure Bar Wrench	1
15-8	Pressure Bar Wrench Nut	1
15-9	Washer under Pressure Bar Wrench Nut	1
15-10	Spherical Washer for Pressure Bar Stud	1
15-11	Pressure Bar Stud	1
15-12	Upper Roll Shaft Collar	1
15-13	Self-aligning Bearing for Upper Roll Shaft	1
15-14	Upper Feed Roll Shaft Gear	1
15-15	Upper Feed Roll Shaft.	1
15-16	Pressure Bar Spring Stud	1
15-17	Disc under Pressure Bar Spring Stud.	1
15-18	Upper Roll Shaft Support	1
15-19	Roller Bearing on Upper Feed Roll Shaft	1
15-20	Key for Feed Roll to Collar	1
15-21	Collar for Feed Roll.	1
15-22	Washer Back of Feed Rolls	1
15-23	Feed Roll Washer	1
15-24	Key for Upper Roll Shaft Gear	1
15-25	Key for Feed Roll Collar to Shaft	1
15-26	Upper Roll Shaft Lifting Spring	1
15-27	Oil Seal on Feed Clutch Housing	1
15-28	Spacer for Clutch Cover Bearings.	1
15-29	Ball Bearing on Lower Feed Roll Shaft	1
15-30	Oil Seal on Lower Feed Roll Shaft.	1
15-31	Oil Seal Ring.	1
15-32	Thrust Washer for Lower Feed Roll Gear.	1
15-33	Spacer for Feed Clutch Cover.	1
15-34	Lock Nut for Feed Clutch Hub.	1
15-35	Lock Washer for Feed Clutch Hub.	1
15-36	Feed Tube Clamp.	1
15-37	Dowel Pin Feed Box to Bed	1
15-38	Lower Feed Roll Shaft.	1
15-39	Feed Tube	1
15-40	Washer on Stud for Feed Tube Clamp.	1
15-41	Roller Bearing on Lower Feed Roll Shaft	1
15-42	Key for Feed Roll To Collar.	1
15-43	Key for Feed Gear to Shaft.	1
15-44	Key for Feed Roll Collar to Shaft	1
15-45	Collar for Feed Roll.	1
15-46	Main Feed Box Stud	1
15-47*	Backing Screw Nut	1
15-48	Kickout Backing Screw	1
15-49	Feed Roll Brake Lever	1
15-50	Stud for Feed Roll Brake.	1
15-51	Feed Roll Brake Pressure Spring	1
15-52	Dowel Pin Feed Box to Bed	1
15-53	Lower Feed Roll Gear.	1
15-54	Feed Roll Brake Shoe	1
15-55	Feed Roll Brake Spring.	1
15-56	Front Feed Tube Bracket.	1
15-57	Wire Guide	1
15-58	Washer Back of Feed Rolls	1
15-59	Feed Roll Washer.	1

*On 3/16" and 1/4" Machines Only