



FEED LATCH AND LEVER ASSEMBLY

KEY NO.	PART NAME	QTY
17-1	Feed Adjusting Nut Clamp Plate . . . . .	1
17-2	Feed Adjusting Screw . . . . .	1
17-3	Feed Adjusting Nut . . . . .	1
17-4	Washer on Pin in Adjusting Nut. . . . .	1
17-5	Feed Connection. . . . .	1
17-6	Washer on Pin in Feed Clutch. . . . .	2
17-7	Feed Connection Pin in Feed Adjusting Nut. . . . .	1
17-8	Bushing in Feed Connection - Feed Adjusting Nut End. . . . .	1
17-9	Washer on Pin in Adjusting Nut. . . . .	1
17-10	Bushing in Feed Connection - Feed Clutch End . . . . .	1
17-11	Pin for Feed Latchout Connection . . . . .	1
17-12	Pivot Pin for Feed Latchout Cam . . . . .	1
17-13	Feed Latchout Cam. . . . .	1
17-14	Nut on Pin for Feed Latchout Connection . . . . .	1
17-15	Latchout Cam Bracket. . . . .	1
17-16	Feed Latchout Connection Rod . . . . .	1
17-17	Feed Latchout Connection End . . . . .	1
17-18	Feed Lever . . . . .	1
17-19	Feed Lever Bush on Pivot Pin . . . . .	1
17-20	Bush on Feed Latch Block Pivot Pin . . . . .	1
17-21	Washer on Feed Lever Pivot Pin. . . . .	1
17-22	Feed Latch Block Pivot Pin in Lever . . . . .	1
17-23	Washer on Feed Lever Pivot Pin. . . . .	1
17-24	Feed Lever Pivot Pin in Bed . . . . .	1
17-25	Feed Latch Cam Lever . . . . .	1
17-26	Feed Latch Cam Dog. . . . .	1
17-27	Feed Latchout Pin Spring. . . . .	1
17-28	Feed Latchout Pin . . . . .	1
17-29	Hardened Insert on Feed Latch Block. . . . .	1
17-30	Feed Link Pin in Feed Latchout Block . . . . .	1
17-31	Feed Latch Block. . . . .	1
17-32*	Thrust Washer for Gear on Adjusting Screw . . . . .	1
17-33	Gear on Feed Adjusting Screw . . . . .	1
17-34	Washer on Feed Adjusting Shaft . . . . .	1
17-35	Gear Block on Feed Lever . . . . .	1
17-36	Gear on Feed Adjusting Shaft . . . . .	1
17-37	Steel Tube with Ball and Spring . . . . .	1
17-39	Feed Adjusting Shaft . . . . .	1
17-40	Ho <del>s</del> e Between Feed Adjusting Knob and Shaft . . . . .	1
17-41	Feed Adjusting Knob . . . . .	1

\*On 3/16", 1/4" and 5/16" Machines Only